

High Flow ABS POLYLAC® Characteristics PA-746

Product Description: High flow, Medium impact

Properties	ISO Test Method	Test Condition	Unit	High Flow PA-746
Melt Flow Index	1133	220°C × 10KG	ml/10 min	28
Mass Density	1183	23 °C	g/cm ³	1.03
Tensile Strength	527	50 mm/min, yield	MPa	40
		50 mm/min, break	MPa	29
Tensile Elongation	527	50 mm/min	%	30
Flexural Strength	178	2 mm/min	MPa	60
Flexural Modulus		2 mm/min	GPa	1.8
Izod Impact Strength	180/1A	23 °C Notched	KJ/m ²	28
		-30 °C Notched	KJ/m ²	12
Charpy Impact Strength	179	23 °C Notched	KJ/m ²	30
		-30 °C Notched	KJ/m ²	14
Vicat Softening Temp.	306	1 Kg, 50 °C/hr	°C	103
		5 Kg, 50 °C/hr	°C	94
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	82
		1.8 MPa Annealed	°C	96
Coefficient of Linear Thermal Expansion	11359	-	-	9.2 x 10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ABS<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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