

## Extrusion ABS POLYLAC® Characteristics PA-709S

Product Description: Super impact Extrusion

Properties	ISO Test Method	Test Condition	Unit	Extrusion PA-709S
Melt Flow Index	1133	220°C × 10KG	ml/10 min	4
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.03
Tensile Strength	527	50 mm/min, yield	MPa	37
		50 mm/min, break	MPa	29
Tensile Elongation	527	50 mm/min	%	30
Flexural Strength	178	2 mm/min	MPa	51
Flexural Modulus		2 mm/min	GPa	1.5
Izod Impact Strength	180/1A	23 °C Notched	KJ/m <sup>2</sup>	40
		-30 °C Notched	KJ/m <sup>2</sup>	28
Charpy Impact Strength	179	23 °C Notched	KJ/m <sup>2</sup>	42
		-30 °C Notched	KJ/m <sup>2</sup>	30
Vicat Softening Temp.	306	1 Kg, 50 °C/hr	°C	104
		5 Kg, 50 °C/hr	°C	98
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	81
		1.8 MPa Annealed	°C	96
Coefficient of Linear Thermal Expansion	11359	-	-	9.5 x 10 <sup>-5</sup>
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ABS<

November 2, 2014

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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