



TO WHOM SO EVER IT MAY CONCERN

Technical Data Sheet

PRODUCT NAME : PA BLACK
PRODUCT CODE : PA2099
APPLICATION : INJECTION MOULDING

PROCESS ANALYSIS:

SR.NO.	PROPERTIES	METHOD	RESULTS
01	CARRIER RESIN	--	Nylon
02	PELLET SHAPE	--	Cylindrical
03	M.F.I (235° C, 2.16 Kgs.)	ASTMD-1238/ IS: 13360 (Pt.4/Sec-1)	1-5 gm/10 mint
04	SPECIFIC GRAVITY 23°C	ASTMD-792/ IS:13360(Pt.3/Sec-1)	1.20-1.25 g/cm3
05	MOISTURE CONTENT	--	<0.1%
06	ANTI OXIDANT CONTENT	%	0.2%
07	CARBON BLACK CONTENT	%	30% (ISAF)
08	CARBON PARTICAL SIZE	nm	22 nm
09	FILLER CONTENT	%	Nil
10	DISPERSION	--	Good
11	LIGHT FASTNESS	--	8
12	HEAT STABILITY	--	>300°C
13	TOXICITY	--	Non-toxic
14	PELLET SIZE	mm	3 mm
15	PELLET COUNT	No's/Igm	100-110
16	BULK DENSITY	GM/CC	0.75-0.80

For Prayag Polytech (P) Pvt. Ltd.



The above details are given to the best of our knowledge and experience but are only meant as suggestion without obligation.

PRAYAG POLYTECH (P) LTD.

Head Office : 1106, Vikram Tower, 16, Rajendra Place, New Delhi-110 008 (INDIA)
Tel : #91+11-47262000 Fax : #91-11-47262020 E-mail : delhi@prayagmb.com : www.prayagmb.com

Works & Registered Office : C-587, Industrial Area, Bhiwadi - 301019 Distt. Alwar (Rajasthan)
Tel : 01493-224482, 511131 Fax : 01493-224483 E-mail: info@prayagmb.com