

### General information

#### Description

PC/ABS with balanced flowability, impact properties and hydrolytic stability  
Heat resistance

#### Applications

Wide variety of applications with electronic housings

### Typical properties<sup>1</sup>

	Test method	Typical value	Unit
<b>Physical</b>			
Melt Flow Index, 250°C, 2.16 kg	ASTM D1238	-	g/10 min
Specific Gravity	ASTM D792	1.1	
Mold Shrinkage	ASTM D955	0.5~0.7	%
<b>Mechanical</b>			
Tensile Strength, yield, 50 mm/min	ASTM D638	580	kg <sub>f</sub> /cm <sup>2</sup>
Tensile Elongation, break, 50 mm/min	ASTM D638	> 50	%
Flexural Strength, yield, 10 mm/min	ASTM D790	880	kg <sub>f</sub> /cm <sup>2</sup>
Flexural Modulus, 10 mm/min	ASTM D790	24,000	kg <sub>f</sub> /cm <sup>2</sup>
IZOD Impact Strength, notched, 23°C, 1/8"	ASTM D256	60	kg <sub>f</sub> -cm/cm
	ASTM D256	-	kg <sub>f</sub> -cm/cm
	ASTM D256	40	kg <sub>f</sub> -cm/cm
<b>Thermal</b>			
Heat Distortion Temp.	4.6 kg <sub>f</sub> /cm <sup>2</sup>	ASTM D648	- °C
	18.6 kg <sub>f</sub> /cm <sup>2</sup>	ASTM D648	105 °C
Vicat Softening Temp.	Rate B/50	ASTM D1525	- °C
<b>Flammability</b>			
UL94 HB	UL94	1.2	mm
UL94 HB	UL94	3.0	mm

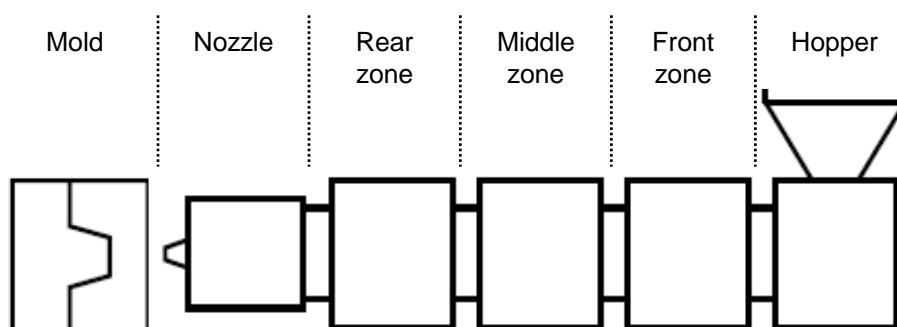
### Notes

ISO 9001, 14001, TS 16949

<sup>1</sup> Typical properties : these are not to be construed as specifications.

### Processing guides<sup>1</sup>

	Typical value	Unit
<b>Drying condition</b>		
Drying temperature	80 ~ 90	°C
Drying time	4	hr
Maximum moisture content	0.02	%
<b>Injection molding</b>		
Melt temperature	240 ~ 260	°C
Nozzle temperature	240 ~ 260	°C
Barrel	Rear zone	240 ~ 260
	Middle zone	240 ~ 260
	Front zone	230 ~ 250
Hopper temperature	60 ~ 80	°C
Mold temperature	60 ~ 80	°C



### Recycling

Sprues and runners can be reground with virgin resin within the ratio of 20%. Care must be taken to ensure that the regrind is free from impurities and regrind should not be used in applications where impact performance and/or agency compliance are required.

### Notes

ISO 9001, 14001, TS 16949

<sup>1</sup> Processing guides : Typical processing parameters are noted. Actual processing conditions will depend on machine size, mold design, material residence time, shot size, etc.