

Domamid A1-113-V60-N

Polyamide 6, 60% glass fiber reinforced, natural

Properties	Unit	Test method	Value
General Properties			
Density	g/cm ³	ISO 1183/A	1.66
Ash content (650°C)	%	ISO 3451	60
Viscosity number (sulfuric acid)	cm ³ /g	ISO 307	125
Melt Volume Flow Rate - MVR (275°C/ 5 kg)	cm ³ /10 min	ISO 1133	9
Moisture absorption (23°C/50% RH, 24 h)	%	ISO R 62	-
Water absorption (23°C, 24 h in water)	%	ISO R 62	-
Moulding shrinkage (between 16-72 hrs, 23°C, 50% RH)			
length	%	ISO 2577	0.3
width	%	ISO 2577	0.9
Mechanical properties (Dry as Molded)			
Tensile modulus of elasticity (v = 1 mm/min)	MPa	ISO 527-1A	20000
Tensile yield stress (v = 5 mm/min)	MPa	ISO 527-1A	-
Tensile yield strain (v = 5 mm/min)	%	ISO 527-1A	-
Tensile stress at break (v = 5 mm/min)	MPa	ISO 527-1A	235
Tensile strain at break (v = 5 mm/min)	%	ISO 527-1A	2.2
Flexural modulus (v = 5 mm/min)	MPa	ISO 178	-
Flexural strength (v = 5 mm/min)	MPa	ISO 178	400
Charpy impact strength notched			
+ 23°C	kJ/m ²	ISO 179/1eA	18
- 30°C	kJ/m ²	ISO 179/1eA	-
Charpy impact strength unnotched			
+ 23°C	kJ/m ²	ISO 179/1eU	85
- 30°C	kJ/m ²	ISO 179/1eU	-
Ball indentation hardness	N/mm ²	ISO 2039-1	-
Thermal properties			
Melting point, DSC	°C	ISO 11357-1	222
Heat deflection temperature:			
- HDT/A (1.8 MPa)	°C	ISO 75-2	215
- HDT/B (0.45 MPa)	°C	ISO 75-2	-
Vicat softening temperature:			
- VST/A/50 (10N)	°C	ISO 306	-
- VST/B/50 (50N)	°C	ISO 306	-
Burning Behaviour			
Burning rate (FMVSS302) 2mm	mm/min	ISO 3795	-
Glow wire temperature 2mm	°C	VDE 0471-2	-
Glow wire temperature 3 mm	°C	VDE 0471-2	-
Flammability UL 94, thickness 1.5 mm		UL 94	-
Flammability UL 94, thickness 3.0 mm		UL 94	-
Electrical properties			
Volume resistivity	Ohm.cm	VDE 0303-3	-
Surface resistivity	Ohm	VDE 0303-3	-

For more information:

Domo Engineering Plastics GmbH, Paul-Schlack-Straße, 14727 Premnitz, Germany

Tel: +49 (0)3386 24 2276 Fax: +49 (0)3386 24 2266 Email: compounds@domo.org

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