

DOMAMID® 6 PZ 40B2

Polyamide 6, high viscosity, plasticized, for injection moulding and extrusion.

02.12.2009

TYPICAL PROPERTIES	CONDITION	STANDARD	UNIT	VALUE
PHYSICAL				
Density		ISO 1183	[g/cm ³]	1,14
MECHANICAL				
Tensile modulus	1 mm/min	ISO 527	[MPa]	700
Tensile strain at break	50 mm/min	ISO 527	[%]	>500
Tensile stress at yield	50 mm/min	ISO 527	[MPa]	50
Izod impact notched	+23 °C	ISO 180/1A	[kJ/m ²]	25
THERMAL				
Melting point		ISO 11357-1	[°C]	220 ± 2
Melt Flow Index (MFI)	275°C/0,325kg	ISO 1133	[g/10']	3,5
ELECTRICAL				
Volume resistivity		IEC 93	[Ω·cm]	10 ¹⁵
Surface resistivity		IEC 93	[Ω]	10 ¹³
BURNING BEHAVIOUR				
Flammability	0,8 mm	UL 94	[Class]	HB
Burning rate (FMVSS)		FMVSS 302	[mm/min]	< 100

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products

PROCESSING CONDITIONS:

Drying temperature/time	: 75÷85°C/4÷6h
Recommended melt temperature	: 230÷260 °C
Recommended mould temperature	: 40÷80 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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