DATASHEET

Physical Properties



Grade	BIO
Resin Type	PET

General Information				
Key Features	PET resin (contains 30% bio content) produced by sugarcane- derived bio-MEG as raw material reduces CO ₂ emissions by 28% compared to general products			
Applications	Soft drink and mineral water container, transparent sheets, packaging materials, other extrusion and injection products			
Item	Measuring Method	Unit	Value	
Intrinsic Viscosity	ASTM D4603	dl/g	0.80	
Color L	ASTM D6290	-	Min. 80	
Color b	ASTM D6290	-	Max. 1.0	
Carboxyl End Group	LC METHOD	eq/ton	Max. 30.0	
Diethylene Glycol	LC METHOD	wt%	Max. 1.5	
Melting Point	ASTM D3418	°C	248±3	
Chip Size	LC METHOD	g/100ea	-	
		ea/g	69±3	
Acetaldehyde	LC METHOD	wtppm	Max. 1.0	
H ₂ O	LC METHOD	wtppm	Max. 1,000	
Density	ASTM D1505	g/cm³	1.40±0.01	

^{1.} Physical Properties: these are not to be construed as specifications

^{2.} ISO 9001, 14001, /TS 16949

^{*} The last update date : 2022/04/11